

## **911 Motorsports**

[www.911motorsports.net](http://www.911motorsports.net) -541-647-9120 – [info@911motorsports.net](mailto:info@911motorsports.net)  
61550 American Ln #2, Bend, OR 97702

### **W.I.Y – Big Flat Plate**

Read completely before installing

Step 1 – Align tube to laser etched circle and tack on two sides.

Step 2 – Place gussets in slots, align, hold square and tack on each end. Repeat for all four.

Step 3 – Weld tube and gussets, flip over and plug weld gussets from top. Sand excess and paint as desired.

Refer to pictures on our website for weld placements.

The plate will distort slightly from welding. If you clamp it down with a shim in the middle before tacking and welding, it will remain more flat. This isn't necessary unless you want it perfectly flat.

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