

## 911 Motorsports

[www.911motorsports.net](http://www.911motorsports.net) -541-647-9120 – [info@911motorsports.net](mailto:info@911motorsports.net)

61550 American Ln #2, Bend, OR 97702

### Offset and Conversion Ring Instructions

#### Using

Don't use for piecing holes, especially with a thin ring. The aluminum takes the heat well, but can melt with direct plasma stream while piercing a hole. This can also happen if you cut too quick and the plasma stream blows on top of your material.

#### Fitment

Install on an old drag shield, aligning the slot with one of the flutes. Sand the ring to match the height and flutes of the drag shield. Make sure to keep the tool pressure going towards the drag shield, this will prevent the Offset Ring from spreading and losing tension. You can use a round file, cut off wheel, hacksaw, or whatever matches your drag shield the best. Some drag shields do not have flutes, but they can be added to improve cutting.

These should slide on and off your drag shield fairly easy, on some of the thicker rings you might need to use a pocket screwdriver to spread the ring while rotating it off of the drag shield.

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